



Novembre 2020

RAPPORT DE CONTRÔLE SALLE PROPRE

Girard SA
CH-2022 Bevaix
Salle Propre Logicaire
n° TEC 4329



TECHNISERV SA

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RAPPORT DE CONTRÔLE N° 55'435

CLIENT - INSTALLATION / CUSTOMER - INSTALLATION :

Girard SA, CH-2022 Bevaix.
Salle Propre n° TEC 4329.

PROTOCOLE DE TEST / TEST PROTOCOL :

* Test d'intégrité des filtres / <i>Integrity test filter.</i>
* Mesure des vitesses et débits d'air et calcul du taux de renouvellement horaire / <i>Airflow volume measurements and air changes calculations.</i>
* Mesure des différences de pression / <i>Air pressure difference</i>
* Comptage de particules "au repos" ou/et "en fonctionnement" / <i>Airborne particle count "at rest" or/and "in operation"</i>
* Cinétique de décontamination "au repos" / <i>Particle count recovery test "at rest"</i>
* Mesures d'ambiance - température et hygrométrie / bruit et luminance. <i>Temperature and Relative Humidity / Noise level and Light intensity</i>

APPAREILS DE TEST ETALONNES / CALIBRATED INSTRUMENTS USED :

Type de mesure	Appareil de mesure	N° de série	Dernier étalonnage
Test d'intégrité	Générateur Concept	1025558	24. septembre 2020
Test d'intégrité	ATI-TDA2H	21075	2. octobre 2020
Pression différentielle	ADM-870	M98807	13. octobre 2020
Mesure de débit d'air	ADM-870C-Flowhood	M15483	9. octobre 2020
Comptage de particules	Climet CI-450T	79892	16. avril 2020
Température & Humidité*	Rotronic HC2-S	59900245	04.décembre.2019

* Certificat de calibration valable 2 ans

INGENIEUR(S) / ENGINEER(S) :

Kobrin Antoine & Gonin Gaël

DATE(S) DES TESTS / DATE OF TESTS :

Le 27 Novembre 2020.

1. COMPTE-RENDU DES MESURES

2. Déviations par rapport aux spécifications [voir pages(s) suivantes(s)]



3. But de la visite et principe de fonctionnement [voir pages(s) suivantes(s)]

TEST	RESULTAT		Critère d'acceptation (ou valeur indicative)	C / NC / NA
Conforme C / Non-conforme NC / Non Applicable NA				
4. Test d'intégrité des filtres	Concentration aval max en %	Eff. min en %	Limite efficacité de la filtration en %	Status
Local Pesées	0.35	99.65	>95	C
Salle Propre	1.57	98.43	>95	C
5. Pressions différentielles des salles				
Mode Normal - Portes fermées				
Entre...	... Et	Pascal	Limite surpression	Status
Local Pesées	Salle Propre	5	10 ± 5	C
Salle Propre	Sas	10	≥ 10	C
Salle Propre	Extérieur	20	≥ 20	C
Local Pesées	Extérieur	25	≥ 25	C
Sas	Extérieur	10	≥ 10	C
6. Débits et taux de renouvellement				
Mode Normal - Portes fermées				
des locaux	Débit en m3/h	Tx / h	Valeur indicative	Status
Local Pesées	346	16	(≥ 10)	C
Salle Propre	1 476	16	(≥ 10)	C
7. Comptages de particules				
	Taille de particules	Nb/m ³	Exigence ISO-14644-1	
Local Pesées	≥ 0,5 µm	6 460	≤ 3'520'000 [ISO 8]	C
	≥ 5,0 µm	300	≤ 29'300 [ISO 8]	C
Salle Propre	≥ 0,5 µm	14 380	≤ 3'520'000 [ISO 8]	C
	≥ 5,0 µm	420	≤ 29'300 [ISO 8]	C
Sas	≥ 0,5 µm	80 820	≤ 3'520'000 [ISO 8]	C
	≥ 5,0 µm	1 720	≤ 29'300 [ISO 8]	C
8. Temps de récupération				
	Taille de particules	Temps en min	(Valeur indicative)	Status
Local Pesées	≥ 0,5 µm	9	CP 20 (≤ 20 min)	NA
Salle Propre	≥ 0,5 µm	10	CP 20 (≤ 20 min)	NA
Mesures d'ambiance				
	Temp. en °C	Humidité en % HR		
Local Pesées	23.3	30.0		
Salle Propre	21.7	30.6		
Sas	23.5	32.5		

Les tests nr 4,5,6 et 7 sont couverts sous l'accréditation STS 0552; les tests 8&9 n'ont pas à ce stade été inclus dans le domaine de l'accréditation STS.

Annexe(s) :

- * Résultats des comptages particuliers "au repos"
- * Certificats d'étalonnage des appareils de mesure utilisés

<u>STATUS DE L'INSTALLATION</u>	CONFORME	NON-CONFORME
<u>REMARQUE(S):</u> Pas de remarque particulière.		
NA = Non Applicable, NM = Non Mesuré.		
<u>Techniserv SA</u>		
	<u>Date:</u>	<u>Signature</u>
Gonin Gaël	01-Dec-2020	
<u>Techniserv SA (Revue)</u>		
	<u>Date:</u>	<u>Signature</u>
Kobrin Antoine	01-Dec-2020	

2. DEVIATION(S) PAR RAPPORT AUX SPECIFICATIONS

<i>Dev. N°</i>	<i>Chapitre</i>	<i>Description</i>	<i>Critique? Oui / Non</i>	<i>Mesure(s) corrective(s)</i>	<i>Date d'échéance</i>	<i>Close le ... par ...</i>
1						
2						

3. BUT DE LA VISITE

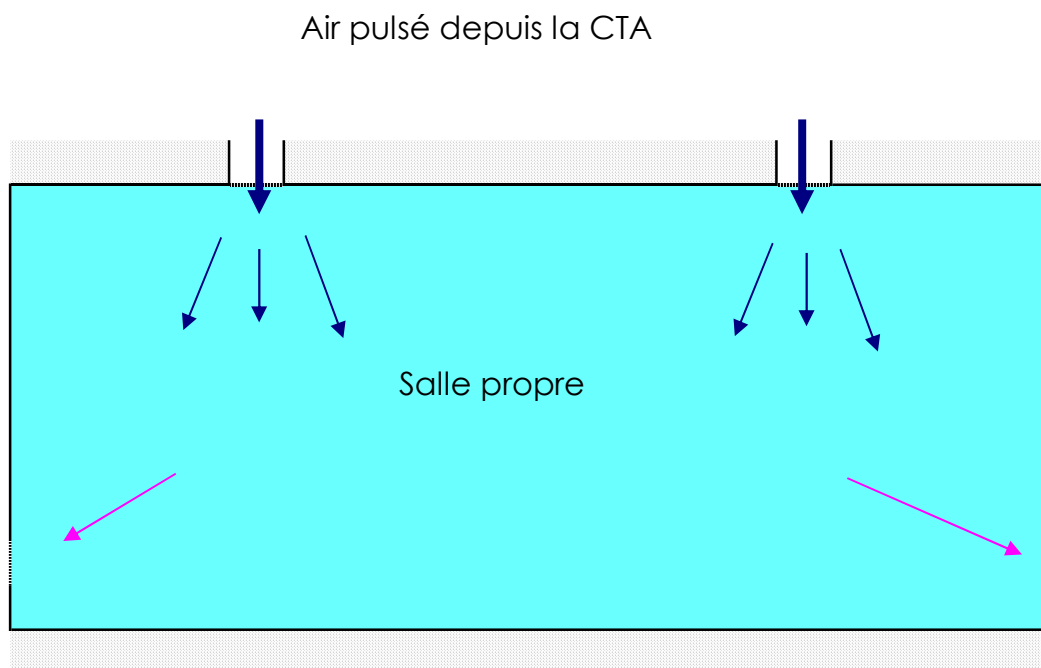
Requalifier la salle propre construite par Logicaire et vérifier la conformité des locaux par rapport à la norme ISO 14644-1.

A- Principe de fonctionnement

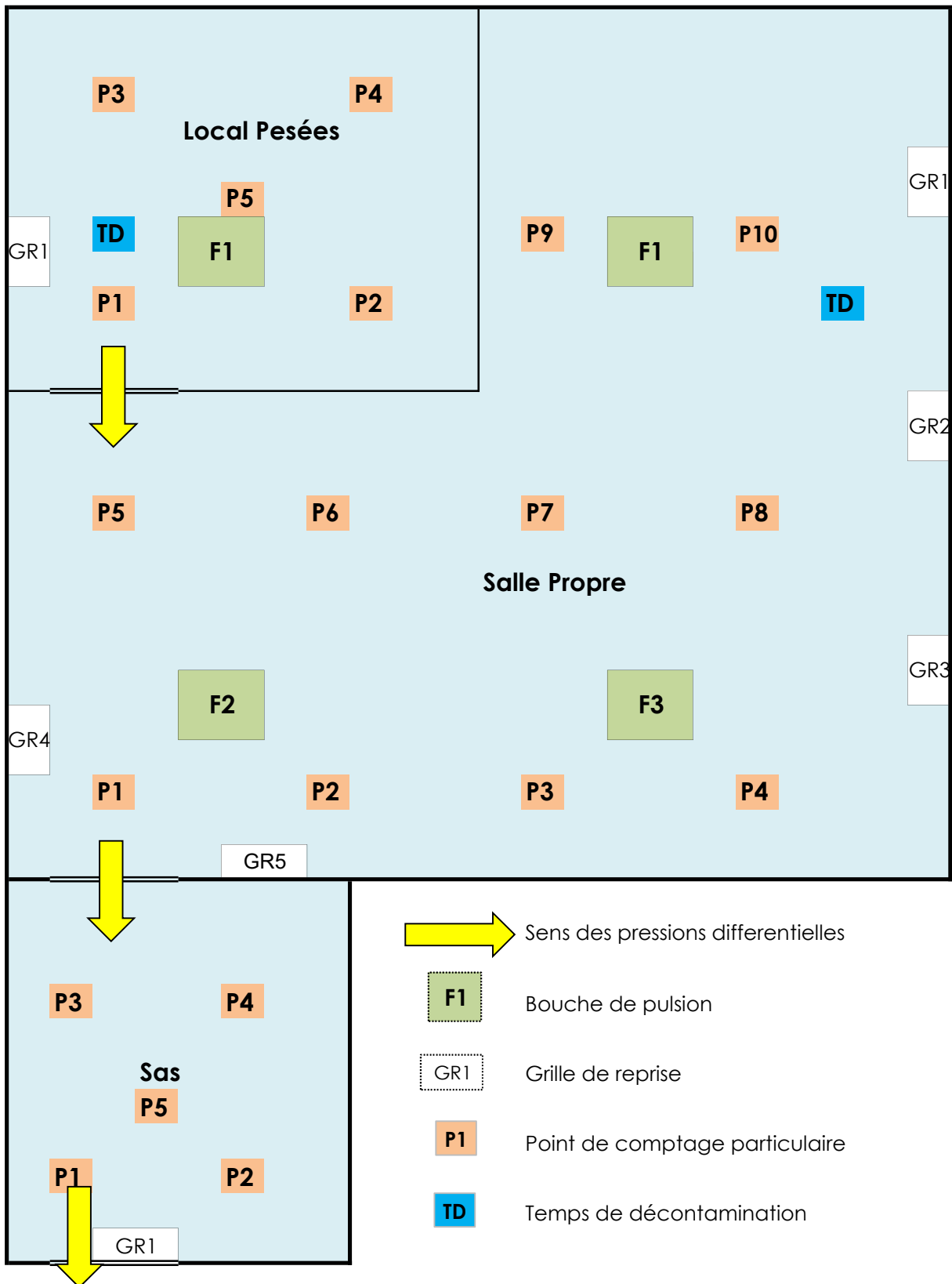
Depuis la centrale de traitement d'air (CTA), l'air est pulsé par 4 diffuseurs avec ultra-filtres situés au plafond.

Cet air est repris à travers six grilles de reprise situées en parois.

B- Vue en coupe de la salle propre (principe)



C- Plan des locaux



4 - TEST D'INTEGRITE DES FILTRES

Méthode de test (selon ISO/DIS 14644-3) :

- Générateur d'aérosol placé à l'entrée de la reprise d'air de la CTA.
- Photomètre de détection installé à coté du filtre à contrôler:
 - Entrée 1: mesure prise en amont du filtre.
 - Entrée 2: mesure aval faite avec la sonde par balayage de la surface du filtre, ainsi que des joints et cadre, à 5 cm.

1- S'assurer au préalable que la vitesse d'air est supérieur à 0.20 m/s

2- Générateur d'aérosol réglé afin d'obtenir une concentration amont comprise entre 20 [µg/l] et 80 [µg/l].
Dès stabilisation du générateur d'aérosol, 100% du photomètre effectué.

3- Balayage complet de la surface du filtre, ainsi que du cadre, à une vitesse d'environ 5 cm/s et à 3 cm environ de la surface.
Valeurs de la sonde affichées sur le photomètre directement en % (rapport de la concentration mesurée par rapport à la valeur amont à 100%).

Le test d'intégrité est du type "CONFORME" ou "NON-CONFORME":

* pour les filtres H11:

- CONFORME : pénétration < ou = à 5%, soit efficacité > ou = à 95%.
- NON-CONFORME : pénétration > à 5%, soit efficacité < à 95%.

Référence filtre	Vitesse d'air en [m/s] supérieure à 0.2	Concentration			Efficacité minimale du filtre en %	Critère en %	Résultat C / NC / NA
		amont en [µg/l]	amont en %	aval en %			
Local de pesée							
F1	oui	65	100	0.35	99.65	>95	C
Salle propre							
F1	oui	65	100	1.57	98.43	>95	C
F2	oui	65	100	1.46	98.54	>95	C
F3	oui	65	100	1.3	98.7	>95	C

Conforme C / Non-conforme NC / Non Applicable NA

5. MESURES DE SURPRESSION

Les surpressions entre salles sont mesurées à l'aide du multimètre ADM-870 sous les portes en mode normal.

On s'attend à trouver une cascade de pressions positives allant du Local Pesées vers le couloir extérieur.

Mesurés :

Entre...	et...	Mesure [Pa]	Critère d'acceptation [Pa]	Résultat C / NC / NA
Local Pesées	Salle Propre	5	10 ± 5	C
Salle Propre	Sas	10	≥ 10	C
Sas	Extérieur	10	≥ 10	C

Conforme C / Non-conforme NC / Non Applicable NA

Calculé :

Entre...	et...	Mesure [Pa]	Critère d'acceptation [Pa]	Résultat C / NC / NA
Salle Propre	Exterieur	20	≥ 20	C
Local Pesées	Exterieur	25	≥ 25	C

Conforme C / Non-conforme NC / Non Applicable NA

6. DEBITS ET TAUX DE RENOUVELLEMENT

Résultats :

Salle	Caisson	Résultats			
Salle Propre	Filtre 1	147	l/s	529	m ³ /h
	Filtre 2	140	l/s	504	m ³ /h
	Filtre 3	123	l/s	443	m ³ /h
	Total			1 476	m ³ /h
Volume en m ³ 90				16	chgt/h
Local Pesées	Filtre 1	96	l/s	346	m ³ /h
	Total			346	m ³ /h
				16	chgt/h
Volume en m ³ 22					

Résultats pour les grilles de reprise :

Salle	Grilles	Résultats			
Salle Propre	Grille 1	72	l/s	259	m ³ /h
	Grille 2	78	l/s	281	m ³ /h
	Grille 3	85	l/s	306	m ³ /h
	Grille 4	82	l/s	295	m ³ /h
	Grille 5	62	l/s	223	m ³ /h
Local Pesées	Grille 1	85	l/s	306	m ³ /h
Sas	Grille 1	68	l/s	245	m ³ /h

7. COMPTAGES DE PARTICULES

A - Rappel de la norme applicable aux locaux à empoussièrement contrôlé

GMP/BPF		Classe ISO 14644-1 : 2015	Nb limite des particules					
Classe selon GMP			0.1 µm	0.2 µm	0.3 µm	0.5 µm	1.0 µm	5.0 µm
Au repos	En activité		/m ³	/m ³	/m ³	/m ³	/m ³	/m ³
		1	10	--	--	--	--	--
		2	100	24	10	--	--	--
		3	1 000	237	102	35	--	--
		4	10 000	2 370	1 020	352	83	--
A	A		--	--	--	3 520	--	20
B			--	--	--	3 520	--	29
		5	100 000	23 700	10 200	3 520	832	*
		6	1 000 000	237 000	102 000	35 200	8 320	293
C	B		--	--	--	352 000	--	2 900
		7	--	--	--	352 000	83 200	2 930
D	C		--	--	--	3 520 000	--	29 000
		8	--	--	--	3 520 000	832 000	29 300
		9	--	--	--	35 200 000	8 320 000	293 000

-- Taille de particules non prise en compte dans la classification

* Pour réaliser une classification à cette taille de particules, pour la classe ISO5 on peut adapter le descripteur macroparticules M en l'associant à au moins une autre taille de particules : ISO M (29; ≥ 5 µm); LSAPC.

GMP = Volume 4 - Good manufacturing practices - Annex 1

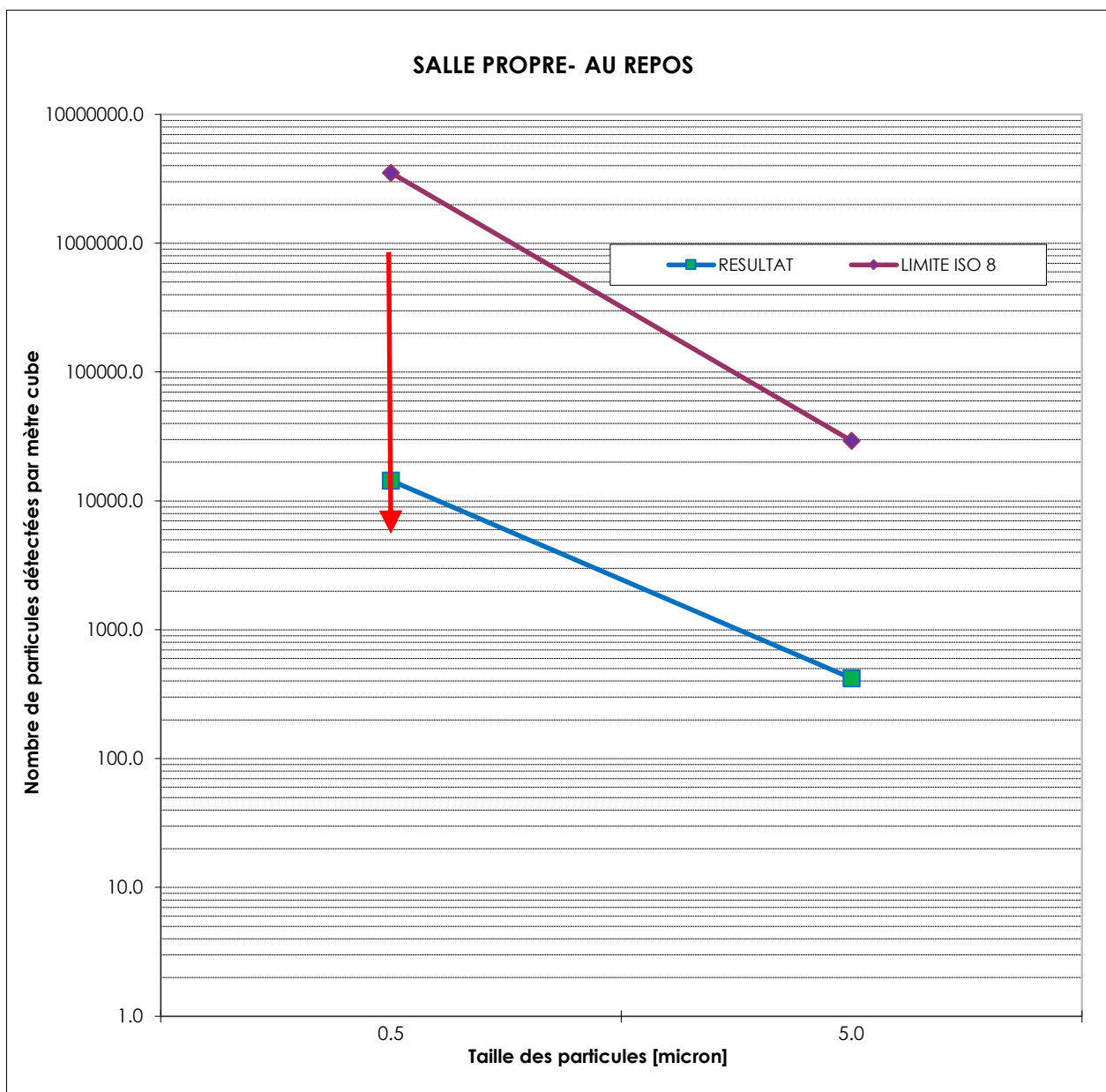
BPF = La réglementation des médicaments dans l'Union Européenne
Bonnes Pratiques de Fabrication - médicaments à usage
humain et médicaments vétérinaires - Volume 4 - Annexe 1

B - Comptages particuliers dans la Salle Propre

Résultat Comptages	Nombre de particules (Cumulatif)		Salle au repos
Taille Particules (\geq)	0.5	5.0	Microns
RESULTAT	14 380	420	Mesure par mètre cube [1/m ³]
LIMITE ISO 8	3 520 000	29 300	

Critère d'acceptation [ISO 8]	$\leq 3'520'000$	$\leq 29'300$	Mesure par mètre cube [1/m ³]
RESULTAT	C	C	

Conforme C / Non-conforme NC / Non Applicable NA

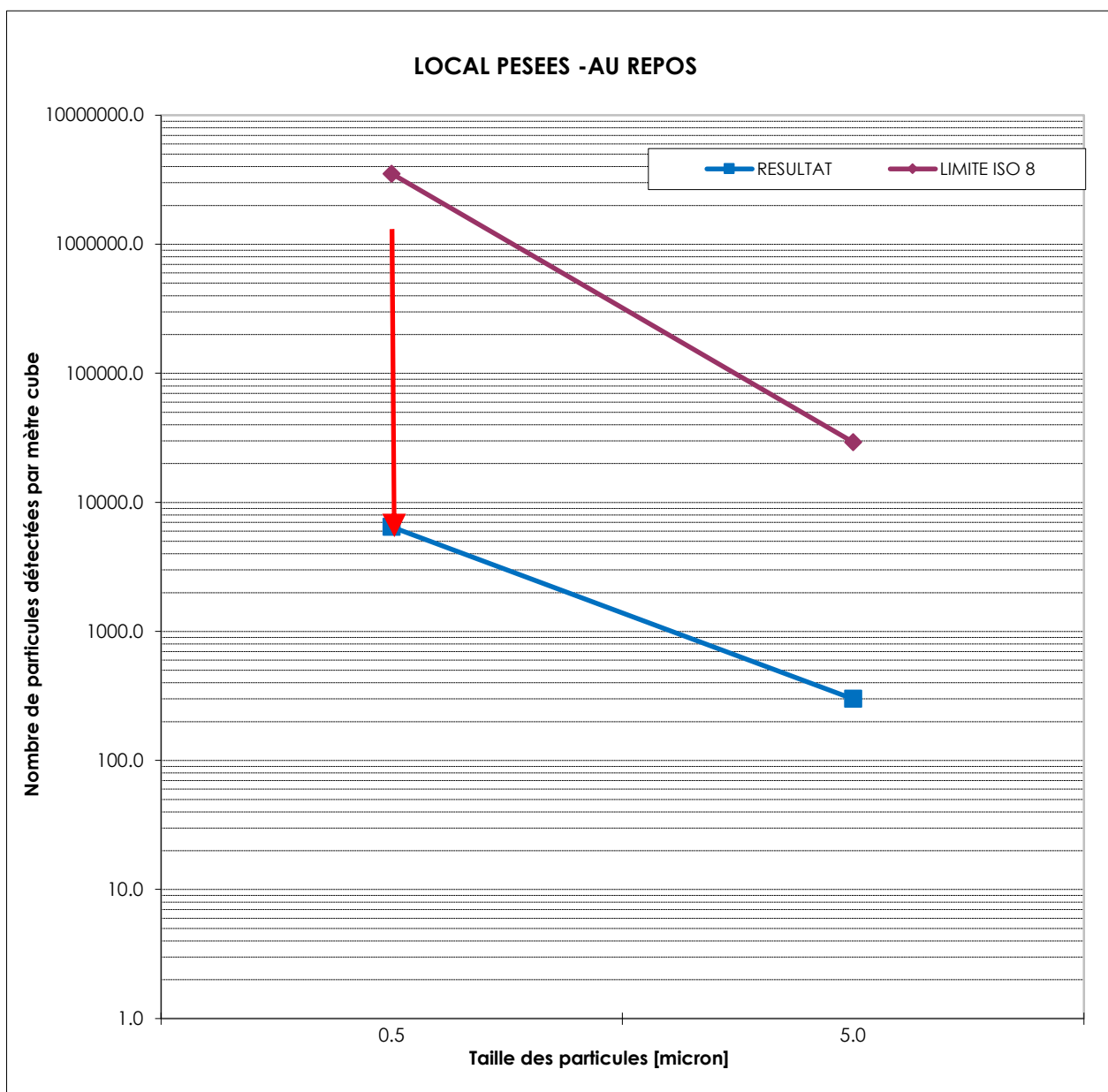


C - Comptages particuliers dans le Local Pesées

Résultat Comptages	Nombre de particules (Cumulatif)		Salle au repos
Taille Particules (≥)	0.5	5.0	Microns
RESULTAT	6 460	300	Mesure par mètre cube [1/m3]
LIMITE ISO 8	3 520 000	29 300	

Critère d'acceptation [ISO 8]	≤ 3'520'000	≤ 29'300	Mesure par mètre cube [1/m3]
RESULTAT	C	C	

Conforme C / Non-conforme NC / Non Applicable NA

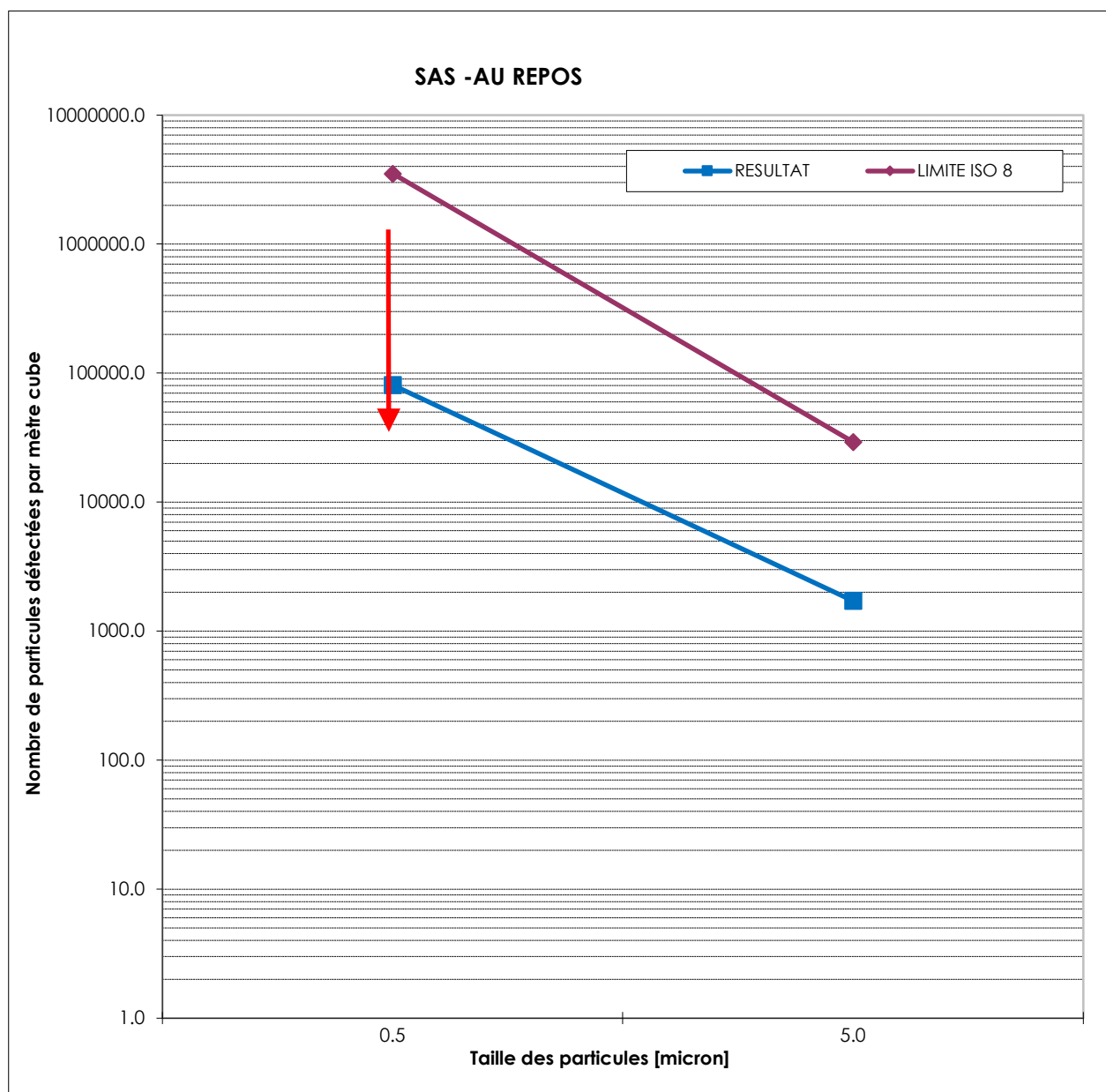


D - Comptages particulaires dans le Sas

Résultat Comptages	Nombre de particules (Cumulatif)		Salle au repos
Taille Particules (\geq)	0.5	5.0	Microns
RESULTAT	80 820	1 720	Mesure par mètre cube [1/m ³]
LIMITE ISO 8	3 520 000	29 300	

Critère d'acceptation [ISO 8]	$\leq 3'520'000$	$\leq 29'300$	Mesure par mètre cube [1/m ³]
RESULTAT	C	C	

Conforme C / Non-conforme NC / Non Applicable NA



8. ESSAI DE RECUPERATION

Principe

Il s'agit d'une mesure dynamique avec simulation d'une charge de particules et étude du temps mis par la salle pour récupérer la classe de propreté souhaitée.

Principe de mesure

La capacité de récupération est évaluée en utilisant le temps de récupération de 10 à 1 et/ou le taux de récupération de la propreté initiale au repos. Le temps de récupération de 10 à 1 est défini comme étant le temps nécessaire pour réduire la concentration initiale par un facteur 10.

Critère d'acceptation:

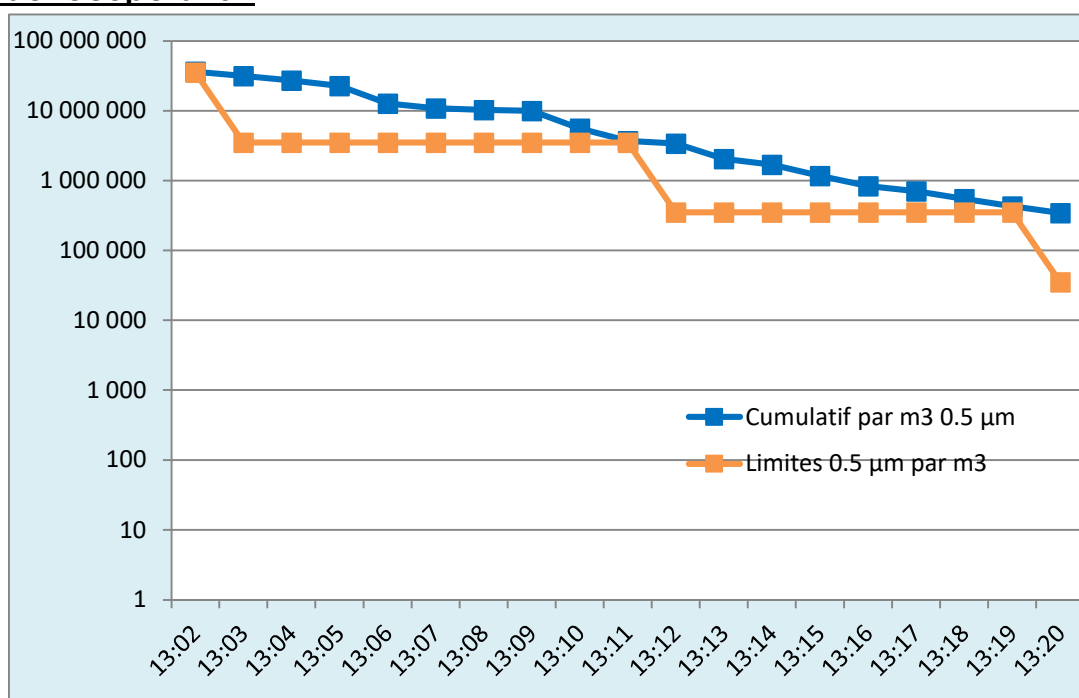
On considère que 20 minutes suffisent pour une salle de classe ISO-8.

Salle Propre

Point de mesure n° 1

Time	Cumulatif par CF	Cumulatif par m ³	Classe ISO	Limites 0.5 µm
h:mm	0.5 µm	0.5 µm	ISO 14644-1	par m ³
13:02	1 813 123	36 262 460	9	35 200 000
13:03	1 567 939	31 358 780	8	3 520 000
13:04	1 349 687	26 993 740	8	3 520 000
13:05	1 129 988	22 599 760	8	3 520 000
13:06	635 662	12 713 240	8	3 520 000
13:07	542 088	10 841 760	8	3 520 000
13:08	513 414	10 268 280	8	3 520 000
13:09	499 608	9 992 160	8	3 520 000
13:10	277 937	5 558 740	8	3 520 000
13:11	184 223	3 684 460	8	3 520 000
13:12	170 217	3 404 340	7	352 000
13:13	101 979	2 039 580	7	352 000
13:14	84 374	1 687 480	7	352 000
13:15	58 727	1 174 540	7	352 000
13:16	41 503	830 060	7	352 000
13:17	35 123	702 460	7	352 000
13:18	27 453	549 060	7	352 000
13:19	21 466	429 320	7	352 000
13:20	17 240	344 800	6	35 200
Temps de récupération mesuré (Min) :			10	

Courbe de récupération

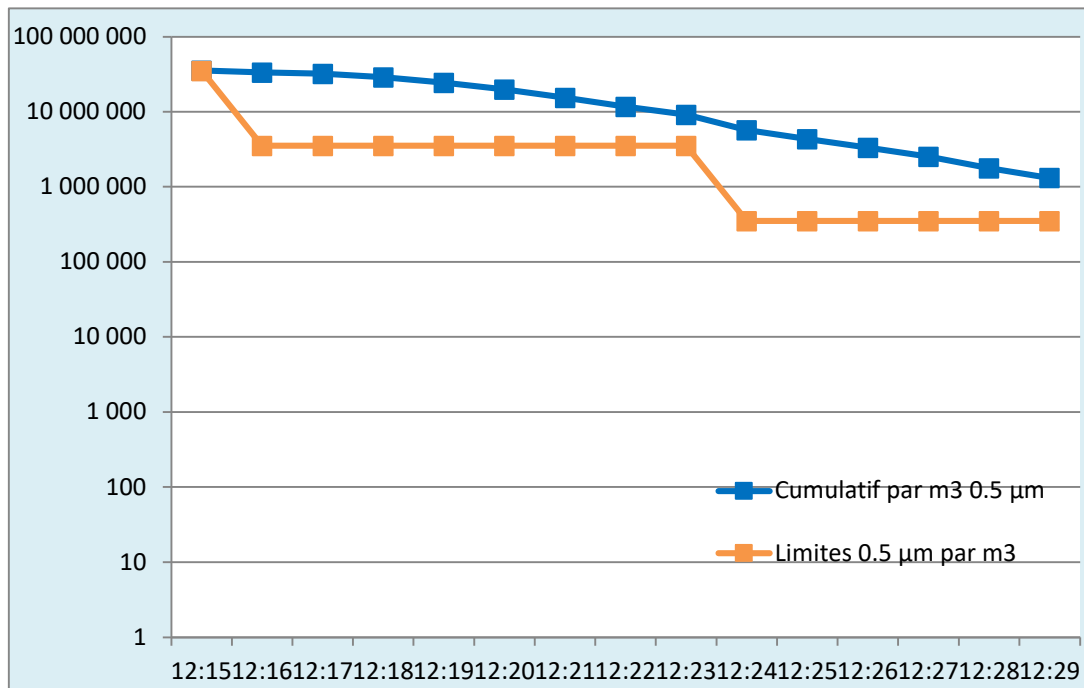


Local pesées

Point de mesure n° 2

Time	Cumulatif par CF	Cumulatif par m ³	Classe ISO	Limites 0.5 µm
h:mm	0.5 µm	0.5 µm	ISO 14644-1	par m ³
12:15	1 773 045	35 460 900	9	35 200 000
12:16	1 663 689	33 273 780	8	3 520 000
12:17	1 612 328	32 246 560	8	3 520 000
12:18	1 444 625	28 892 500	8	3 520 000
12:19	1 220 751	24 415 020	8	3 520 000
12:20	990 650	19 813 000	8	3 520 000
12:21	771 986	15 439 720	8	3 520 000
12:22	583 703	11 674 060	8	3 520 000
12:23	457 641	9 152 820	8	3 520 000
12:24	286 068	5 721 360	7	352 000
12:25	215 987	4 319 740	7	352 000
12:26	166 781	3 335 620	7	352 000
12:27	125 841	2 516 820	7	352 000
12:28	88 943	1 778 860	7	352 000
12:29	65 933	1 318 660	7	352 000
Temps de récupération mesuré (Min):			9	

Courbe de récupération



Salle propre

STORED DATA

UNIT= SN:079892
#LOCATIONS= 10 #SAMPLES= 10
PROGRAM=

ID= P1 27/11/20
SAMPLE VOL= 50L TOTAL COUNT
TIME >0.5 >5.0 FLOW
11:22:24 719 8 50.0

ID= P2 27/11/20
SAMPLE VOL= 50L TOTAL COUNT
TIME >0.5 >5.0 FLOW
11:23:53 542 9 50.0

ID= P3 27/11/20
SAMPLE VOL= 50L TOTAL COUNT
TIME >0.5 >5.0 FLOW
11:25:16 520 9 50.0

ID= P4 27/11/20
SAMPLE VOL= 50L TOTAL COUNT
TIME >0.5 >5.0 FLOW
11:26:38 470 9 50.0

ID= P5 27/11/20
SAMPLE VOL= 50L TOTAL COUNT
TIME >0.5 >5.0 FLOW
11:28:20 455 19 50.0

ID= P6 27/11/20
SAMPLE VOL= 50L TOTAL COUNT
TIME >0.5 >5.0 FLOW
11:29:33 515 21 50.0

ID= P7 27/11/20
SAMPLE VOL= 50L TOTAL COUNT
TIME >0.5 >5.0 FLOW
11:34:37 549 0 50.0

ID= P8 27/11/20
SAMPLE VOL= 50L TOTAL COUNT
TIME >0.5 >5.0 FLOW
11:36:02 571 16 50.0

ID= P9 27/11/20
SAMPLE VOL= 50L TOTAL COUNT
TIME >0.5 >5.0 FLOW
11:37:29 531 11 50.0

ID= P10 27/11/20
SAMPLE VOL= 50L TOTAL COUNT
TIME >0.5 >5.0 FLOW
11:38:50 470 7 50.0

27-NOV-2020 GGO

Salle propre

ISO 14644-1:2015 PASS

UNIT= SN:079892
ISO CLASS 8 (AT 5.0 µM)
PRINTED 27/11/20 11:39:31
FIRST 27/11/20 11:22:24
LAST 27/11/20 11:38:50

PROGRAM=
SAMPLE VOLUME= 50L
SIZE= >5.0µM AVERAGE AVERAGE
ID #SAMPLES COUNTS CONC/CH
P1 1 8.0 160.0
P2 1 9.0 180.0
P3 1 9.0 180.0
P4 1 9.0 180.0
P5 1 19.0 380.0
P6 1 21.0 420.0
P7 1 0.0 160.0
P8 1 16.0 320.0
P9 1 11.0 220.0
P10 1 7.0 140.0

ISO 14644-1:2015 PASS

UNIT= SN:079892
ISO CLASS 8 (AT 0.5 µM)
PRINTED 27/11/20 11:39:31
FIRST 27/11/20 11:22:24
LAST 27/11/20 11:38:50

PROGRAM=
SAMPLE VOLUME= 50L
SIZE= >0.5µM AVERAGE AVERAGE
ID #SAMPLES COUNTS CONC/CH
P1 1 719.0 14380.0
P2 1 542.0 10840.0
P3 1 520.0 10400.0
P4 1 470.0 9400.0
P5 1 455.0 9100.0
P6 1 515.0 10300.0
P7 1 549.0 10980.0
P8 1 571.0 11420.0
P9 1 531.0 10620.0
P10 1 470.0 9560.0

27-NOV-2020 GGO

Local pesées

STORED DATA

UNIT= SN:879892
 #LOCATIONS= 5
 PROGRAM=

#SAMPLES= 5

ID= P1 27/11/20
 SAMPLE VOL= 50L TOTAL COUNT
 TIME >8.5 >5.0 FLOW
 11:43:52 323 9 50.0

ID= P2 27/11/20
 SAMPLE VOL= 50L TOTAL COUNT
 TIME >8.5 >5.0 FLOW
 11:46:12 264 6 50.0

ID= P3 27/11/20
 SAMPLE VOL= 50L TOTAL COUNT
 TIME >8.5 >5.0 FLOW
 11:47:20 347 15 50.0

ID= P4 27/11/20
 SAMPLE VOL= 50L TOTAL COUNT
 TIME >8.5 >5.0 FLOW
 11:48:50 319 7 50.0

ID= P5 27/11/20
 SAMPLE VOL= 50L TOTAL COUNT
 TIME >8.5 >5.0 FLOW
 11:50:29 211 7 50.0

27-NOV-2020 GGO

Local Pesées

ISO 14644-1:2015 PASS

UNIT= SN:879892
 ISO CLASS 8 (AT 5.0 uM)
 PRINTED 27/11/20 11:51:21
 FIRST 27/11/20 11:43:52
 LAST 27/11/20 11:50:29

PROGRAM=
 SAMPLE VOLUME= 50L
 SIZE= >5.0uM AVERAGE AVERAGE

ID	#SAMPLES	COUNTS	CONC/CM
P1	1	9.0	180.0
P2	1	6.0	120.0
P3	1	15.0	300.0
P4	1	7.0	140.0
P5	1	7.0	140.0

ISO 14644-1:2015 PASS

UNIT= SN:879892
 ISO CLASS 8 (AT 0.5 uM)
 PRINTED 27/11/20 11:51:21
 FIRST 27/11/20 11:43:52
 LAST 27/11/20 11:50:29

PROGRAM=
 SAMPLE VOLUME= 50L
 SIZE= >0.5uM AVERAGE AVERAGE

ID	#SAMPLES	COUNTS	CONC/CM
P1	1	323.0	6460.0
P2	1	264.0	5280.0
P3	1	347.0	6940.0
P4	1	319.0	6380.0
P5	1	211.0	4220.0

27-NOV-2020 GGO

Sas

STORED DATA

UNIT= SN:079892
#LOCATIONS= 5
PROGRAM=

#SAMPLES= 5

ID= P1 27/11/20
SAMPLE VOL= 50L TOTAL COUNT
TIME >0.5 >5.0 FLOW
11:58:23 2603 79 58.0

ID= P2 27/11/20
SAMPLE VOL= 50L TOTAL COUNT
TIME >0.5 >5.0 FLOW
12:01:14 4028 187 58.0

ID= P3 27/11/20
SAMPLE VOL= 50L TOTAL COUNT
TIME >0.5 >5.0 FLOW
12:02:35 4041 97 49.5

ID= P4 27/11/20
SAMPLE VOL= 50L TOTAL COUNT
TIME >0.5 >5.0 FLOW
12:04:26 1800 38 58.0

ID= P5 27/11/20
SAMPLE VOL= 50L TOTAL COUNT
TIME >0.5 >5.0 FLOW
12:05:48 2956 86 49.5

27-NOV-2020 GGO

Sas

ISO 14644-1:2015 PASS

UNIT= SN:079892
ISO CLASS 8 (AT 0.5 µM)
PRINTED 27/11/20 12:07:52
FIRST 27/11/20 11:58:23
LAST 27/11/20 12:05:48

PROGRAM=
SAMPLE VOLUME= 50L
SIZE= >0.5µM

ID	#SAMPLES	AVERAGE COUNTS	AVERAGE CONC/CM
P1	1	79.0	1500.0
P2	1	187.0	2140.0
P3	1	97.0	1940.0
P4	1	38.0	760.0
P5	1	86.0	1720.0

ISO 14644-1:2015 PASS

UNIT= SN:079892
ISO CLASS 8 (AT 0.5 µM)
PRINTED 27/11/20 12:07:52
FIRST 27/11/20 11:58:23
LAST 27/11/20 12:05:48

PROGRAM=
SAMPLE VOLUME= 50L
SIZE= >0.5µM

ID	#SAMPLES	AVERAGE COUNTS	AVERAGE CONC/CM
P1	1	2603.0	5206.0
P2	1	4028.0	8056.0
P3	1	4041.0	8082.0
P4	1	1800.0	3600.0
P5	1	2956.0	5912.0

27-NOV-2020 GGO

TR Salle blanche

STORED DATA
 UNIT= SN:879892
 #LOCATIONS= 1 #SAMPLES= 28
 PROGRAM=

ID= P1	SAMPLE VOL= 50L	TIME	FLOW	27/11/20 TOTAL COUNT
13:02:49		1813123	50.0	
13:03:49		1567939	49.5	
13:04:49		1349687	49.5	
13:05:49		1129988	49.5	
13:06:49		635662	50.0	
13:07:49		542088	49.5	
13:08:49		513414	49.5	
13:09:49		499688	50.0	
13:10:49		277937	50.0	
13:11:49		184223	50.0	
13:12:49		170217	50.0	
13:13:49		101979	49.5	
13:14:49		04374	49.5	
13:15:49		50727	50.0	
13:16:49		41503	50.0	
13:17:49		35123	49.5	
13:18:49		27453	50.0	
13:19:49		21466	50.0	
13:20:49		17240	49.5	

27-NOV-2020 GGO

TR Local pesées

STORED DATA
 UNIT= SN:879892
 #LOCATIONS= 1 #SAMPLES= 15
 PROGRAM=

ID= P1	SAMPLE VOL= 50L	TIME	FLOW	27/11/20 TOTAL COUNT
12:15:53		1773045	50.0	
12:16:53		1663689	50.0	
12:17:53		1612328	50.0	
12:18:53		1444625	50.0	
12:19:53		1220571	49.5	
12:20:53		998650	49.5	
12:21:53		771986	49.5	
12:22:53		503703	49.5	
12:23:53		457641	50.0	
12:24:53		286060	50.0	
12:25:53		215987	50.0	
12:26:53		166781	50.0	
12:27:53		125041	50.0	
12:28:53		88943	50.0	
12:29:53		65933	50.0	

27-NOV-2020 GGO

BLANC

STORED DATA
 UNIT= SN:879892
 #LOCATIONS= 1 #SAMPLES= 1
 PROGRAM=

ID= BLANC	SAMPLE VOL= 50L	TIME	FLOW	27/11/20 TOTAL COUNT
10:51:30	0	0	0	50.0

ID= BLANC
 SAMPLE VOL= 50L
 TIME >0.3 >0.5 >1.0 FLOW
 10:51:30 0 0 0 50.0

ID= BLANC	SAMPLE VOL= 50L	TIME	FLOW	27/11/20 TOTAL COUNT
10:51:30	0	0	0	50.0

Techniserv SA

Chemin de Valérie 17
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CERTIFICATE OF MAINTENANCE.

Certificate n° :	2020-1019-558	Maintenance date :	19.10.2020
Serial Number :	1025558	Maintenance due :	19.10.2021
Type of Equipment	Smoke Generator		
Make and Model :	Concept ViCount		

The above smoke generator has been manufactured by Concept Engineering Ltd and maintenance has been executed by Techniserv SA. The nozzle has been thoroughly cleaned. The sintered filter has been cleaned, compressed air at 40 PSI was applied down the brass dip tube.

After maintenance the equipment was fully tested and found to be in good working order, the smoke generated was visually sufficient and the temperature needed reached.

TEST CONDITIONS.

Ambient Temperature :	23°C
Ambiant Humidity :	37.90%
Smoke Oil :	DURASYN 164 Polyalphaolefins


Tested by :

Gaël GONIN
Technician

Antoine KOBRIN
Manager

TECHNISERV SA

17, Chemin de Valérie - CH-1292 CHAMBESY - Tel + 41 / 22 758 94 60 - Fax + 41 / 22 758 94 69
Site web: <http://techniserv.ch> - e-mail: info@techniserv.ch

	CMI France Ecoparc d'Affaires F- 41210 Neung-sur-Beuvron Tel: +33 (0)2 54 95 70 95 infofr@cmitest.com www.cmitest.com	CONSTAT DE VERIFICATION CV200404HVAC
	Date du constat: 2 octobre 2020	
	Information client Société: SARL TECHNISERV Contact: M. David PARISI Adresse: 1 Allée de la Bruyère Le Clos Sainte Catherine	
	Pays: France Localité: 74850 VIRY	

Information client

Société: SARL TECHNISERV
 Contact: M. David PARISI
 Adresse: 1 Allée de la Bruyère
 Le Clos Sainte Catherine

Pays: France Localité: 74850 VIRY

Information Instrument

Description: Photomètre Numéro de série: 21075
 Marque: ATI Numéro d'identification: TEC4584
 Type: 2H Version firmware: 2.4

Références étalons utilisées

Description	Type	N° série	Date d'étalonnage	Date de validité
Photomètre ATI - PH003	2i	29880	10-09-2020	10-03-2021
Débitmètre TSI - DE003	4043 E	40431142001	12-03-2020	12-03-2021
Source courant Pico-ampère KEITHLEY	220	0860601	10-12-2019	10-12-2020
Multimètre FLUKE - EL006	789	24750085	26-04-2019	26-04-2021

Résultats de mesures

Débit : L/min $\pm 5\%$ de la lecture									
AS FOUND					AS LEFT				
Instr. Val. A	Ref. Val. B	Diff. A - B	Tol.	Concl.	Instr. Val. A	Ref. Val. B	Diff. A - B	Tol.	Concl.
28.8	28.3	0.5	1.4	Ok	28.3	28.3	0.0	1.4	Ok
DOP Concentration : $\mu\text{g/L} \pm 10\%$ de la lecture									
Points de mesures : 20-50-100 $\mu\text{g/L}$									
AS FOUND					AS LEFT				
Instr. Val. A	Ref. Val. B	Diff. A - B	Tol.	Concl.	Instr. Val. A	Ref. Val. B	Diff. A - B	Tol.	Concl.
13.7	21.2	-7.5	1.4	NOK	22.2	23.4	-1.3	2.2	Ok
34.5	51.0	-16.5	3.5	NOK	47.9	50.4	-2.5	4.8	Ok
67.8	99.5	-31.7	6.8	NOK	98.7	100.8	-2.1	9.9	Ok
PAO Concentration : $\mu\text{g/L} \pm 10\%$ de la lecture									
Points de mesures : 20-50-100 $\mu\text{g/L}$									
AS FOUND					AS LEFT				
Instr. Val. A	Ref. Val. B	Diff. A - B	Tol.	Concl.	Instr. Val. A	Ref. Val. B	Diff. A - B	Tol.	Concl.
18.2	22.1	-3.9	1.8	NOK	23.9	25.0	-1.2	2.4	Ok
43.6	51.3	-7.7	4.4	NOK	46.6	48.1	-1.5	4.7	Ok
85.1	98.2	-13.1	8.5	NOK	100.8	100.4	0.4	10.1	Ok
HIGH Concentration : 100 $\mu\text{g/L} \pm 30\mu\text{g/L}$									
AS FOUND					AS LEFT				
Instr. Val. A	Ref. Val. B	Diff. A - B	Tol.	Concl.	Instr. Val. A	Ref. Val. B	Diff. A - B	Tol.	Concl.
73.0	100.2	-27.2	30.0	Ok	99.5	100.4	-0.9	30.0	Ok

CONSTAT DE VERIFICATION
CV200404HVAC


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 www.cmitest.com

Mesures électriques:

	AS FOUND	AS LEFT	Tolerances
46- white	481.4	301.0	>220mV/dcd
J8-1	5.05	5.00	+5V±0.1V
J8-5	14.94	14.94	+15V±0.45V
J8-6	-14.97	-14.96	-15V±0.45V
J4-3	-12.22	-12.22	-12V±0.5V
U8-1	11.96	11.96	+12V±0.5V
U12-6	5.00	5.00	+5V±20mV
U13-1	9.97	9.92	+10V±0.1-0.4V
AVD V @ 10 LPM	1.82	1.80	N/A
AVD V @ 28.3 LPM	2.79	2.83	N/A
Steady light	0.0017	0.0011	N/A

Vérification de la linéarité:

Lecture affichage (en %)	AS FOUND	AS LEFT	Tolerances (en A)
100.0	0.8×10^{-5}	0.8×10^{-5}	$0.8 \pm 0.04 \times 10^{-5}$
10.0	0.8×10^{-6}	0.8×10^{-6}	$0.8 \pm 0.04 \times 10^{-6}$
1.0	0.8×10^{-7}	0.8×10^{-7}	$0.8 \pm 0.04 \times 10^{-7}$
0.10	0.8×10^{-8}	0.8×10^{-8}	$0.8 \pm 0.04 \times 10^{-8}$
0.010	0.8×10^{-9}	0.8×10^{-9}	$0.8 \pm 0.04 \times 10^{-9}$
0.001	0.8×10^{-10}	0.8×10^{-10}	$0.8 \pm 0.04 \times 10^{-10}$

Comparaison de l'affichage du photomètre et de la sonde scani:

valeur lue sur photomètre	valeur lue sur sonde scan
48.924	16.207
93.171	48.924
	93.171

Etat à réception: Dans les tolérances - Hors Tolérance - Hors service - Instrument neuf

Etat après ajustage/réparation: Dans les tolérances - Hors-Tolérance - Hors-service

Maintenance:

Opérations réalisées (QUINON)	
OUI	Nettoyage de la chambre
NON	Remplacement de la chambre
OUI	Nettoyage du système d'échantillonnage
NON	Remplacement de la lampe
OUI	Alignement des optiques
OUI	Test de la sonde de scan.
OUI	Test des connexions électriques
NON	Test du filtre absolu
NON	Remplacement des joints
OUI	Contrôle présence de fuite
OUI	Remplacement du filtre Hepa REJET
OUI	Remplacement des filtres de pompe
OUI	Remplacement du filtre Hepa CLEAR
OUI	Remplacement du filtre Hepa Chambre
OUI	Ajour du filtre de Protection
OUI	Test de fonctionnement final

Remarques:

procédure: C1006-IT019 Etalonnage Photomètre ATI 2H
 nombre d'heures de fonctionnement: 29h à réception

Photomètre encrassé. La pompe a été nettoyée ce qui a permis de mettre en évidence une fuite sur un filtre de pompe. Les bureaux de pompe ont été nettoyés.
 Tous les filtres ont été remplacés car des éléments solides s'y sont logés. Un filtre de protection est ajouté en entrée de chambre optique.

Conditions environnementales:

Température: 17.9 °C
 Humidité: 61.4 %RH

Vérification

Réalisée par: Vincent DESSANT
 Réalisée le: 1 octobre 2020
 Signature: 

Rachel NOULIN

Validée par: 02 OCT. 2020

Responsable Métrologie 



CERTIFICATE OF CALIBRATION

Issued By BSRIA Instrument Solutions
Date of Issue 13 October 2020

Certificate Number UK20787



Old Brackne Lane West, Bracknell
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Page 1 of 6 Pages
Approved Signatory

Customer : Crowthorne Hi-Tec Services Ltd
Beech House, Ancells Business Park, Ancells Road, Fleet, Hampshire. GU51 2UN
On behalf of Techniserv

Date Received : 25 September 2020

Instrument -	System ID :	113505	Job Number :	H50568-1
	Description :	AirData meter (dP/C/m/s)	Ref. Number :	TEC 2202
	Manufacturer :	Shorridge	Site :	
	Model Number :	ADM870	Location :	
	Serial Number :	M98807	Last Certificate Number :	UK20465
Procedure Version :	RUS200s1/N	Last Calibration Date :	26/09/2019	

Environmental Conditions

Temperature :	20°C +/- 4°C	Mains Voltage :	240V +/- 10V
Relative Humidity :	50% +/- 20%	Mains Frequency :	50Hz +/- 1Hz

Comments

This certificate only applies to those calibration parameters shown within.
The calibration was performed over the period 08/10/2020 to 13/10/2020.

Results recorded as received. No adjustment performed.

Calibration Information

The instrument was calibrated against laboratory standards whose values are traceable to recognised National Standards. The uncertainty limits quoted refer to the measured values only, with no account being taken of the instruments ability to maintain its calibration.

The reported expanded uncertainty is based on a standard uncertainty multiplied by a coverage factor of $k=2$, providing a coverage probability of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements.

Calibrated By : M. Bray *M. Bray* Date of Calibration : 13 October 2020

This certificate is issued in accordance with the laboratory accreditation requirements of the United Kingdom Accreditation Service. It provides traceability of measurement to the SI system of units and/or to units of measurement realised at the National Physical Laboratory or other recognised national metrology institutes. This certificate may not be reproduced other than in full, except with the prior written approval of the issuing laboratory.



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CERTIFICATE OF CALIBRATION

UKAS Accredited Calibration Laboratory No. 0667
AS FOUND RESULTS

Certificate Number
UK20787
Page 2 of 6 Pages

Test Title	Applied Value	Reading
CALIBRATION PROCEDURE, DIFFERENTIAL PRESSURE.		
<p>The instrument was calibrated using a reference pressure standard whose uncertainties are known and traceable to National measurement standards.</p> <p>A differential pressure of the value shown was applied between the instruments pressure ports and its response recorded.</p> <p>The differential pressure was conducted at a nominal ambient line pressure.</p> <p>To reduce atmospheric noise effects each pressure reading reported is the average of a number of recorded readings.</p> <p>Before the commencement of the calibration, a pressure equivalent to the instruments full scale was applied to the instrument and then decreased to zero. This procedure was repeated 5 times.</p> <p>CALIBRATION PROCEDURE, TEMPERATURE.</p> <p>The AirData Multimeters probe was calibrated by immersing it in a closely controlled reference temperature calibration bath, together with two reference thermometers whose uncertainties are known.</p> <p>The thermometer was calibrated by the comparison method.</p> <p>The results reported are an average of a number of observations.</p> <p>The temperature scale used within the laboratory was ITS-90.</p>		
<i>UKCT</i>		
Uncertainties		
Pressure Range	0 to ±300Pa: ±(0.10% rdg + 0.1 Pa)	
Temperature Range	-30°C to 0°C: ±0.02°C	
Temperature	-20.00°C to 25.00°C: ±0.04°C	
Air Velocity	0.15 m/s to 2.00 m/s: ±(0.71% of reading + 0.031 m/s)	
	2.01 m/s to 5.00 m/s: ±(0.80% of reading + 0.02 m/s)	
	5.01 m/s to 15.00 m/s: ±(0.81% of reading + 0.20 m/s)	
Total uncertainty	Equals the above plus twice the devices resolution.	

CERTIFICATE OF CALIBRATION

UKAS Accredited Calibration Laboratory No. 0667
AS FOUND RESULTS

Certificate Number
UK20787
Page 3 of 6 Pages

Test Title	Applied Value	Reading
CALIBRATION PROCEDURE, AIR VELOCITY.		
<p>The Airfoil was placed in front of an open jet wind tunnel within a characterised zone. The Airfoil was placed perpendicular to the flow with its total pressure hole pointing in to the flow.</p> <p>The Airfoil was connected to the meter shown. All indicated velocity readings from the Airfoil were read from this meter.</p> <p>The meters temperature measurements were made using its own probe.</p> <p>The wind tunnel was set to the velocity shown and left to stabilise before any measurements were taken.</p> <p>A series of ten readings were then recorded for the wind tunnel and device over approximately a 1 minute interval. The average of these readings has been reported within this certificate.</p> <p>The wind tunnels readings have been shown as the applied value.</p> <p>The air density for each calibration point was also recorded for reference only.</p> <p>The above procedure was repeated for all remaining velocities shown.</p> <p>The results shown are under actual conditions and have not been corrected to STP.</p> <p>The uncertainty shown refer to the calibration and are not intended to indicate any long term instrument specification.</p>		
<i>UKCT</i>		
Uncertainties		
Pressure Range	0 to ±200Pa: ±(0.10% rdg + 0.11 Pa)	
Temperature Range	-30°C to 0°C: ±0.05°C	
Temperature	-20.00°C to 25.00°C: ±(0.04°C)	
Air Velocity	0.15 m/s to 0.25 m/s: ±(0.71% of reading + 0.031 m/s)	
	0.30 m/s to 2.00 m/s: ±(0.72% of reading + 0.03 m/s)	
	2.01 m/s to 5.00 m/s: ±(0.80% of reading + 0.08 m/s)	
	5.01 m/s to 15.00 m/s: ±(0.81% of reading + 0.20 m/s)	
Total uncertainty	Equals the above plus twice the devices resolution.	

CERTIFICATE OF CALIBRATION

UKAS Accredited Calibration Laboratory No. 0667
AS FOUND RESULTS

Certificate Number
UK20787
Page 4 of 6 Pages

Test Title	Applied Value	Reading
CALIBRATION RESULTS, DIFFERENTIAL PRESSURE.		
Positive Pressure	-0.01Pa	0.00Pa
	5.00Pa	4.98Pa
	9.99Pa	9.95Pa
	15.00Pa	15.02Pa
	20.00Pa	20.10Pa
	50.00Pa	50.10Pa
	99.99Pa	100.00Pa
	149.99Pa	151.0Pa
	200.00Pa	201.2Pa
	300.00Pa	301.2Pa
0.00Pa	0.00Pa	
Negative Pressure	0.00Pa	0.00Pa
	-5.00Pa	-4.95Pa
	-10.00Pa	-9.93Pa
	-15.00Pa	-14.98Pa
	-20.00Pa	-19.60Pa
	-50.01Pa	-49.61Pa
	-100.00Pa	-99.66Pa
	-150.01Pa	-149.80Pa
	-200.00Pa	-199.87Pa
	-300.00Pa	-299.5Pa
0.00°C	0.00°C	
<i>UKCT</i>		
Uncertainties		
Pressure Range	0 to ±300Pa: ±(0.10% rdg + 0.11 Pa)	
Temperature Range	-30°C to 0°C: ±0.05°C	
Temperature	-20.00°C to 25.00°C: ±(0.04°C)	
Air Velocity	0.15 m/s to 0.25 m/s: ±(0.71% of reading + 0.031 m/s)	
	0.30 m/s to 2.00 m/s: ±(0.72% of reading + 0.03 m/s)	
	2.01 m/s to 5.00 m/s: ±(0.80% of reading + 0.08 m/s)	
	5.01 m/s to 15.00 m/s: ±(0.81% of reading + 0.20 m/s)	
Total uncertainty	Equals the above plus twice the devices resolution.	

CERTIFICATE OF CALIBRATION

UKAS Accredited Calibration Laboratory No. 0667
AS FOUND RESULTS

Certificate Number
UK20787
Page 5 of 6 Pages

Test Title	Applied Value	Reading
CALIBRATION RESULTS (Cont'd.), TEMPERATURE.		
TEMPERATURE PROBE DESCRIPTION / ID		
Probe 1: S/N B1S16355, Length 90mm, Diameter 1mm, Type Immersion		
Temperature	0.00°C	-0.1°C
	-30.01°C	-30.2°C
	20.14°C	20.1°C
	25.11°C	25.0°C
	37.14°C	37.1°C
	0.00°C	-0.1°C
Probe 2: S/N B1S16960, Length 100mm, Diameter 3mm, Type Immersion		
Temperature	0.00°C	0.0°C
	23.14°C	23.1°C
	25.11°C	25.1°C
	37.14°C	37.2°C
	0.00°C	0.1°C
<i>UKCT</i>		
Uncertainties		
Pressure Range	0 to ±300Pa: ±(0.10% rdg + 0.11 Pa)	
Temperature Range	-30°C to 0°C: ±0.05°C	
Temperature	-20.00°C to 25.00°C: ±(0.04°C)	
Air Velocity	0.15 m/s to 0.25 m/s: ±(0.71% of reading + 0.031 m/s)	
	0.30 m/s to 2.00 m/s: ±(0.72% of reading + 0.03 m/s)	
	2.01 m/s to 5.00 m/s: ±(0.80% of reading + 0.08 m/s)	
	5.01 m/s to 15.00 m/s: ±(0.81% of reading + 0.20 m/s)	
Total uncertainty	Equals the above plus twice the devices resolution.	

CERTIFICATE OF CALIBRATION

UKAS Accredited Calibration Laboratory No. 0307
AS FOLLOWS RESULTS

Certificate Number
UKG20757
Page 6 of 6 Pages

Test Item Applied Value Reading

CALIBRATION RESULTS (Continued), AIR VELOCITY, AIRFLOW

AIRFLOW DESCRIPTION / ID

S/N B1516367, Length 520mm, Diameter 5mm

Airflow velocity	0.15m/s	0.15m/s
Ambient air density 1.1856 kg/m ³		
Airflow velocity	0.51m/s	0.46m/s
Ambient air density 1.1878 kg/m ³		
Airflow velocity	1.01m/s	0.96m/s
Ambient air density 1.1870 kg/m ³		
Airflow velocity	2.00m/s	1.95m/s
Ambient air density 1.1870 kg/m ³		
Airflow velocity	4.00m/s	3.95m/s
Ambient air density 1.1796 kg/m ³		
Airflow velocity	6.96m/s	6.95m/s
Ambient air density 1.1811 kg/m ³		
Airflow velocity	10.01m/s	9.96m/s
Ambient air density 1.1808 kg/m ³		

The actual ambient conditions during the velocity calibration were as follows:
Start: Air Temperature: 19.0°C, Baro. Pressure: 1000.9 mbar, RH: 46.1%/h
End: Air Temperature: 21.1°C, Baro. Pressure: 1000.9 mbar, RH: 43.7%/h
End.

Uncertainties

Pressure Range: 0 to ± 500 Pa; $\pm 0.10\%$ (rdg - 0.11 Pa)
Temperature Range: -30°C to 0°C; ± 0.05 °C
Temperature Range: 20.00 °C to 80.00 °C; ± 0.04 °C
Air Velocity: 0.15 m/s to 0.20 m/s; $\pm 0.71\%$ of reading + 0.031 m/s
0.20 m/s to 2.00 m/s; $\pm 0.72\%$ of reading + 0.00 m/s
2.01 m/s to 5.00 m/s; $\pm 0.82\%$ of reading + 0.05 m/s
5.01 m/s to 15.00 m/s; $\pm 0.91\%$ of reading + 0.20 m/s
Total uncertainty: Equals the above plus twice the device resolution.

CERTIFICATE OF CALIBRATION

This is to certify that the instrument detailed below has been calibrated using standards which are periodically verified and are traceable to national standards where these exist.

Customer: Crowthorne Hi-Tec Services Ltd
On behalf of TECHNISERV
Customer Identifier: TFC 2202
Manufacturer Name: Shorebridge
Type: Multimeter ADM - 870 with velgrid
Manufacturers Serial Number: M98807
BSRIA Identifier: 113505
Previous BSRIA Identifier: n/a
Calibration Date: 13 October 2020
Recommended Next Calibration Date: 13 October 2021
Certificate Number: 113505 - 13/10/2020
Laboratory Conditions: Temperature: 20 \pm 4°C
Humidity: 50 \pm 25% rh

Approved Signature



BSI Standards House, 389 Chiswick, Uxbridge, Middlesex UB8 3PH, United Kingdom
T: +44 (0) 2994 900111 F: +44 (0) 2994 905556
E: bsi@bsi.com Web: www.bsi.com

This certificate shall not be reproduced either in full, or any part, without the written approval of the issuing laboratory.

BSRIA CALIBRATION SHEET

Manufacturers Name & Model: MULTIMETER ADM - 870 WITH VELGRID
Serial No.: M98807
BSRIA Identifier: Previous: New: 113505

1) Ref Standard Used	Accuracy	Customer Identifier
22W/IND3	0.15 to 0.49m/s; $\pm 2.7\%$ of rdg + 0.02m/s 0.49 to 0.99m/s; $\pm 2.8\%$ of rdg + 0.02m/s 0.99 to 2.99m/s; $\pm 2.8\%$ of rdg + 0.03m/s 2.99 to 4.99m/s; $\pm 2.8\%$ of rdg + 0.04m/s 4.99 to 9.99m/s; $\pm 2.4\%$ of rdg + 0.08m/s	TFC 2202
2) Ref Standard Used	Accuracy	
N/A	N/A	

CALIBRATION RESULTS

FUNCTION	TRUE (m/s)	INDICATED (m/s)	CORRECTION (m/s)
Calibration, 0.1 to 10.0 m/sec range:	0.00	0.00	0.00
	0.15	0.18	-0.01
	0.51	0.52	-0.01
	1.01	0.92	+0.02
	2.00	1.95	+0.04
	4.00	3.95	+0.05
	6.96	6.95	+0.01
	10.01	9.96	+0.07

Laboratory conditions:

Temperature: 20.8 °C Humidity: 44.0 %RH Barometric Pressure: 1001.5 mbar

Comments:

Results as found

Date: 13 October 2020 Engineer: G. Bevaix

All calibrations are traceable to national measurement standards.



CERTIFICATE OF CALIBRATION

Issued By BSRIA Instrument Solutions
Date of Issue 09 October 2020

Certificate Number UK20784



Old Bracknell Lane West, Bracknell
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 E: calibration@bsria.co.uk
 W: www.bsria.co.uk/instruments



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 Approved Signatory

Customer : Crowthorne Hi-Tec Services Ltd
 Beech House, Ancells Business Park, Ancells Road, Fleet. GU51 2UN
 On behalf of Techniserv

Date Received : 25 September 2020

Instrument -	System ID :	116783	Job Number :	H51173-3
	Description :	Meter + 8400 Hood	Ref. Number :	TEC5642
	Manufacturer :	Shortridge	Site :	
	Model Number :	ADM870C	Location :	
	Serial Number :	M15483	Last Certificate Number :	UK20293
	Procedure Version :	BAL006V2/N	Last Calibration Date :	13/05/2019

Environmental Conditions

Temperature : 20°C +/- 4°C	Mains Voltage : 240V +/- 10V
Relative Humidity : 50% +/- 20%	Mains Frequency : 50Hz +/- 1Hz

Comments

The following certificate only relates to the ADM870C capture hood function.
 Capture hood measurement section Serial Number :- BIS17594.

Results recorded as received. No adjustment performed.

Calibration Information

The instrument was calibrated against laboratory standards whose values are traceable to recognised National Standards. The uncertainty limits quoted refer to the measured values only, with no account being taken of the instruments ability to maintain its calibration.

The reported expanded uncertainty is based on a standard uncertainty multiplied by a coverage factor of $k=2$, providing a coverage probability of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements.

Calibrated By : M. Bray *M. Bray* **Date of Calibration :** 09 October 2020

This certificate is issued in accordance with the laboratory accreditation requirements of the United Kingdom Accreditation Service. It provides traceability of measurement to the SI system of units and/or to units of measurement realised at the National Physical Laboratory or other recognised national metrology institutes. This certificate may not be reproduced other than in full, except with the prior written approval of the issuing laboratory.



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CERTIFICATE OF CALIBRATION

UKAS Accredited Calibration Laboratory No. 0807
AS FOUND RESULTS

Certificate Number
UK20784
Page 2 of 4 Pages

Test Title	Applied Value	Reading
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CALIBRATION PROCEDURE

Before the commencement of the calibration, a pressure equivalent to the ADM meters full scale was applied to the instrument and then decreased to zero. This procedure was repeated 3 times.

The balometer was affixed to the front face of a bidirectional reference wind tunnel using a nominal 610 x 610mm fabric hood.

The balometer was mounted in a horizontal orientation with the display uppermost

The wind tunnel was set to the volume flow rates shown and left to stabilise before any measurements were taken.

Over a 1 minute interval 10 readings were recorded for the wind tunnel and the balometer being calibrated. The average of these readings is shown within this certificate. The wind tunnels readings are shown as the applied value.

The ADM meter was fitted with temperature probe S/N B1S17595.

The above procedure was repeated for all volume flow rates shown.

The results shown are at actual conditions.

The air density for each calibration point was also recorded for reference only.

The balometer was calibrated with no diffuser fitted to the front of the wind tunnel, the balometers hood was then placed over this.

The balometers performance may differ when other diffuser are used.

The balometer was operated with back pressure compensation off.

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Uncertainties

Volume Flow Rate	20 l/s to 60 l/s; $\pm(2.7\%$ of reading + 3.2 l/s) 60 l/s to 110 l/s; $\pm(2.6\%$ of reading + 3.6 l/s) 110 l/s to 280 l/s; $\pm(1.9\%$ of reading + 4.0 l/s) 280 l/s to 450 l/s; $\pm(2.5\%$ of reading + 7.0 l/s) 450 l/s to 900 l/s (Supply) or 780 l/s (Extract); $\pm(2.4\%$ of reading + 8.8 l/s)
Total uncertainty	Equals the above plus the devices indicated resolution shown in this certificate

CERTIFICATE OF CALIBRATION

UKAS Accredited Calibration Laboratory No. 0807
AS FOUND RESULTS

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Test Title	Applied Value	Reading
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CALIBRATION RESULTS

SUPPLY MODE

SUPPLY POINT 1 Ambient Air Density 1.1983 kg/m ³	20.4l/s	20/l/s
SUPPLY POINT 2 Ambient Air Density 1.1977 kg/m ³	50.1l/s	53/l/s
SUPPLY POINT 3 Ambient Air Density 1.1958 kg/m ³	100.4l/s	106/l/s
SUPPLY POINT 4 Ambient Air Density 1.1944 kg/m ³	150.8l/s	157/l/s
SUPPLY POINT 5 Ambient Air Density 1.1920 kg/m ³	200.2l/s	206/l/s
SUPPLY POINT 6 Ambient Air Density 1.1941 kg/m ³	400.9l/s	412/l/s
SUPPLY POINT 7 Ambient Air Density 1.1901 kg/m ³	702.2l/s	725/l/s

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Uncertainties

Volume Flow Rate	20 l/s to 60 l/s; $\pm(2.7\%$ of reading + 3.2 l/s) 60 l/s to 110 l/s; $\pm(2.6\%$ of reading + 3.6 l/s) 110 l/s to 280 l/s; $\pm(1.9\%$ of reading + 4.0 l/s) 280 l/s to 450 l/s; $\pm(2.5\%$ of reading + 7.0 l/s) 450 l/s to 900 l/s (Supply) or 780 l/s (Extract); $\pm(2.4\%$ of reading + 8.8 l/s)
Total uncertainty	Equals the above plus the devices indicated resolution shown in this certificate

CERTIFICATE OF CALIBRATION

UKAS Accredited Calibration Laboratory No. 0807
AS FOUND RESULTS

Certificate Number
UK20784
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Test Title	Applied Value	Reading
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EXTRACT MODE

EXTRACT POINT 1 Ambient Air Density 1.1976 kg/m ³	-20.3l/s	-22/l/s
EXTRACT POINT 2 Ambient Air Density 1.1976 kg/m ³	-50.2l/s	-52/l/s
EXTRACT POINT 3 Ambient Air Density 1.1963 kg/m ³	-100.8l/s	-104/l/s
EXTRACT POINT 4 Ambient Air Density 1.1925 kg/m ³	-151.3l/s	-156/l/s
EXTRACT POINT 5 Ambient Air Density 1.1948 kg/m ³	-200.3l/s	-205/l/s
EXTRACT POINT 6 Ambient Air Density 1.1980 kg/m ³	-401.2l/s	-414/l/s
EXTRACT POINT 7 Ambient Air Density 1.1920 kg/m ³	-695.2l/s	-700/l/s

End.

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Uncertainties

Volume Flow Rate	20 l/s to 60 l/s; $\pm(2.7\%$ of reading + 3.2 l/s) 60 l/s to 110 l/s; $\pm(2.6\%$ of reading + 3.6 l/s) 110 l/s to 280 l/s; $\pm(1.9\%$ of reading + 4.0 l/s) 280 l/s to 450 l/s; $\pm(2.5\%$ of reading + 7.0 l/s) 450 l/s to 900 l/s (Supply) or 780 l/s (Extract); $\pm(2.4\%$ of reading + 8.8 l/s)
Total uncertainty	Equals the above plus the devices indicated resolution shown in this certificate



Calibration Certificate

No. 079892 – 200415

According to ISO 21501-4

Customer:	Techniserv SA
Customer No.:	CH – 1292 Chambésy
CRT order No.:	10018
	20207075
CLiMET Model:	CI-450t
Serial number:	079892
Calibration date:	15.04.2020
Next Calibration:	15.04.2021
Calibrated by:	Huu Nguyen

Calibration result: The device complies with the manufacturer specifications

Calibration of CLiMET Particle Counter according to ISO 21501-4

As official distributor of CLiMET Instruments Company (in the following referred to as „CLiMET“) CRT Cleanroom-Technology GmbH (in the following referred to as „CRT“) runs a calibration laboratory in D-52477 Alsdorf and CH-4332 Stein, fully equipped according to the specifications of CLiMET. For the instrument mentioned above, the manufacturer recommends annual recalibration.

CLiMET particle counters are factory-calibrated prior to delivery and recalibrated by CRT on arrival in accordance with current standards. The standards and corresponding operating procedures are subject to ongoing internal quality review and can be viewed at any time.

Calibration traceability to a National Measurement Standard (NIST) is established by using monodisperse latex spheres as a calibration standard. These spheres are sized by methods traceable, by lot number, to NIST. Therefore, traceability to national and international standards is constantly assured and copies of the filed calibration certificates can be requested at any time.

Stein, the 15.04.2020

Huu Nguyen
Calibration technician

Stein, the 16.04.2020

Manuel Kalt
Quality management

Calibration Certificate
No. 079892 – 200416
According to ISO 21501-4

Customer: Techniserv SA
CH – 1202 Chamblay
Customer No.: 10018
CRT order No.: 20237078
CLIMET Model: C1-4501
Serial number: 079892
Calibration date: 15.04.2020
Next calibration: 15.04.2021
Calibrated by: Huu Nguyen

Calibration result: The device complies with the manufacturer specifications

Calibration of CLIMET Particle Counter according to ISO 21501-4

As official distributor of CLIMET Instruments Company (in the following referred to as CLIMET) CRT Cleanroom-Technology GmbH (in the following referred to as CRT) runs a calibration laboratory in D-52477 Alsdorf and CH-1202 Chamblay fully equipped according to the specifications of CLIMET. For the instrument mentioned above, the manufacturer recommends annual recalibration.

CLIMET particle counters are factory-calibrated prior to delivery and recalibrated by CRT on arrival in accordance with current standards. The standards and corresponding operating procedures are subject to ongoing internal quality review and can be viewed at any time.

Calibration traceability to a National Measurement Standard (NIST) is established by using monodisperse latex spheres as a calibration standard. These spheres are sized by methods traceable, by lot number, to NIST. Therefore, traceability to national and international standards is constantly assured and copies of the final calibration certificates can be requested at any time.

Stein, the 15.04.2020



Huu Nguyen
Calibration technician

Stein, the 15.04.2020



Manuel Kull
Quality management

Calibration Certificate
No. 079892 – 200416
According to ISO 21501-4

As found values:

Test point	Set point and tolerance	As found	Pass
Flow	50.0 l/min ± 2.5 l/min	49.0 l/min	Yes
Background noise	≤ 200 mV	185 mV	Yes
Particle size 0.3 µm	307 mV ± 60 mV	333 mV	Yes
Particle size 0.5 µm	305 mV ± 60 mV	314 mV	Yes
Particle size 1.0 µm	293 mV ± 155 mV	299 mV	Yes
Particle size 5.0 µm	300 mV ± 60 mV	301 mV	Yes

Status of device as found: The device complies with the manufacturer specifications

Comments: N.A.

As left values:

Test point	As left	Pass
Flow	50.0 l/min	Yes
Background noise	179 mV	Yes
Particle size 0.3 µm	300 mV	Yes
Particle size 0.5 µm	301 mV	Yes
Particle size 1.0 µm	348 mV	Yes
Particle size 5.0 µm	309 mV	Yes

Status of device as left: The device complies with the manufacturer specifications

Comments: N.A.

Calibration Certificate
No. 079892 – 200416
According to ISO 21501-4

Output Values ISO 21501-4

Zero Count Test

Test point	Set point and tolerance	Measurement value	Pass
Zero count test at 0.3 µm channel	Max. 4 particles / counter at 95 % UCL	0 particles	Yes

Count Efficiency Test

Test point	Set point and tolerance	Measurement value	Pass
Count efficiency test 0.3 µm	5.0 % ± 20 %	82 %	Yes
Count efficiency test 0.5 µm	100 % ± 10 %	102 %	Yes

Resolution

Test point	Set point and tolerance	Measurement value	Pass
Resolution at 0.4 µm channel	≤ 15 %	6 %	Yes

Calibration Certificate
No. 079892 – 200416
According to ISO 21501-4

Reference Instruments on Calibration Rig S2

Manufacturer	Label	Type	Serial number
Climet	Aerosol Generator	CG-328	111918
Climet	Reference Counter	CI-08R	182564
Novosina AG	Thermopyrometer	HT-Sera-HT-ENS	HT-sera1904316
TSI	Flowmeter	4040	4040193100
Fluke	Multimeter	177	44230324

Calibration Standards (Latex Spheres)

Manufacturer	Diameter	Tolerance	LOT number
Thermo Scientific	0.305 µm	±0.005 µm	109523
Thermo Scientific	0.400 µm	+0.003 µm	189524
Thermo Scientific	0.495 µm	±0.003 µm	190525
Thermo Scientific	0.704 µm	±0.015 µm	193229
Thermo Scientific	4.984 µm	+0.042 µm	220148

Environmental conditions during calibration

Test point	Set point and tolerance	Measurement value	Pass
Room temperature	18 °C to 26 °C	22 °C	Yes
Relative humidity	N.A.	18 %	N.A.
Barometric pressure	N.A.	993 hPa	N.A.

Spare Parts:

N.A.



SWISS CALIBRATION SERVICE / LABOR 1

Calibration Laboratory accredited by the Swiss Accreditation Service according to ISO/IEC 17025

rotronic
MEASUREMENT SOLUTIONS

Zertifikat-Nr.
N° de certificat
Certificato No.
No. di certificato

SZ-20192184

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Kalibrierzertifikat / Certificat d'étalonnage Calibration Certificate / Certificato di calibrazione

Gemäss ILAC Abkommen vom 12.10.2010 wird dieses Zertifikat von mehr als 50 Signatarstaaten anerkannt.
Ce certificat est reconnu par plus de 50 pays signataires des accords du 12.10.2010 et membres de l'ILAC.
According to the agreement of 12.10.2010, this certificate is recognised by more than 50 ILAC signatory states.
In conformità all'accordo ILAC del 12.10.2010, il presente certificato è riconosciuto da più di 50 paesi firmatari.

www.ilac.org

Auftraggeber / Donneur d'ordre / Customer / Committente

Techniserv SA

Auftrags-Datum / Date de commande / Date of order / Data dell'ordine

27.11.2019

Auftrags-Nr. / N° de commande / Order No. / No. d'ordine

103490

Gegenstand / Objet / Object / Oggetto

Sensormodul

Hersteller / Fabricant / Manufacturer / Fabricante

Rotronic AG

Typ / Type / Model / Tipo

HC2-SH

Serie-Nr. / Numéro de série / Serial no. / Numero di serie

0059900245

Prüfmittel-ID / N° d'Ident. de l'instrument /
Test equipment-ID / Numero d'identificazione dello strumento

TEC 5683

Spezifikation / Spécification / Specification / Specifica

STY11009_v2

Kalibrier-Datum / Date d'étalonnage /
Date of calibration / Data della calibrazione

04.12.2019

Bemerkungen / Remarques / Remarks / Osservazioni

HC2-SH mit HP23-A S/N 61471459 kalibriert

Messresultate, Messunsicherheiten mit Vertrauensbereich und Messverfahren sind Teil dieses Zertifikates.
Der Inhalt dieses Zertifikates darf nur in vollständiger Form veröffentlicht oder weitergegeben werden. Zertifikate ohne Unterschrift und Stempel haben keine Gültigkeit.
Dieses Kalibrierzertifikat dokumentiert die Rückverfolgbarkeit auf nationale Normale zur Darstellung der physikalischen Einheiten (SI).
Die angegebene erweiterte Messunsicherheit ist die Standardunsicherheit der Messung multipliziert mit einem Erweiterungsfaktor $k = 2$, was für eine Normalverteilung einem Vertrauensniveau von etwa 95% entspricht.

Les résultats de mesures, incertitudes de mesure et méthodes de mesure sont parties intégrantes de ce certificat.
Le contenu de ce certificat ne peut être publié ou transmis que sous sa forme complète. Les certificats dépourvus de signature et de cachet ne sont pas valables.
Ce certificat d'étalonnage documente la traçabilité aux étalons nationaux pour matérialisation des unités physiques (SI).
L'incertitude de mesure élargie indiquée est l'incertitude de mesure standard multipliée par un facteur d'extension $k = 2$ qui correspond, pour une répartition normale, à un niveau de fiabilité d'environ 95%.

The measurements, the uncertainties with confidence probability and the calibration methods are part of the certificate.
This certificate shall not be published or reproduced other than in full. The certificate is not valid without signature and stamp.
This calibration certificate documents the traceability to national standards which represent the physical units of measurements (SI).
The reported expanded uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor $k = 2$, which for a normal distribution corresponds to a coverage probability of approximately 95%.

I risultati di misurazione, le incertezze di misurazione - compreso il grado di attendibilità - e il metodo di misurazione fanno parte del presente certificato.
Il contenuto del presente certificato potrà essere pubblicato o ceduto ad altri solo in forma completa. I certificati privi di firma e di timbro non sono validi.
Il presente certificato di calibrazione documenta la tracciabilità in base agli standard nazionali relativi alle unità fisiche di misurazione (SI).
L'incertezza di misurazione estesa indicata corrisponde all'incertezza di misurazione standard moltiplicata per un fattore di estensione $k = 2$, che per una distribuzione normale corrisponde a un grado di attendibilità di circa il 95%.

Stempel und Datum
Cachet et date
Stamp and date
Timbro e data

Leiter der Kalibrierstelle
Chef du laboratoire d'étalonnage
Head of the calibration laboratory
Direttore del laboratorio di calibrazione

Für die Kalibrierung
Pour l'étalonnage
For the calibration
Per la calibrazione

rotronic ag

Grindelstrasse 6, CH-8303 Bassersdorf
Tel. 044 838 11 11 • Fax 044 836 44 24
info@rotronic.ch • www.rotronic.com

4.12.19

Raphael von Bergen

Christian Walder

Re: Vorlage: SZY-12004_v3

Datum: 19.06.2019

Ersteller: VOR

Kontrolle: VOR

Freigabe: 19.06.2019 VOR

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A PST Company Certified ISO 9001

ROTRONIC AG
SCS 065 Labor 1

Kalibrierzertifikat / Certificat d'étalonnage
Calibration Certificate / Certificato di calibrazione

SZ-20192184
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Werteinstellungen		Gemessene Werte		Bezugsnormal		Messunsicherheiten	
Solwertestellungen		Valeurs mesurées		Valeurs de référence		Mesures incertitudes	
Setpoint values		Values measured by the calibrated instrument		Measured reference values		Measurement uncertainties	
Taratura de valori reali		Valori misurati dallo strumento		Valori nominali di riferimento		Incertezza di misura	
Temperatura [°C]	Temperatura [°C]	Temperatura [°C]	Temperatura [°C]	Temperatura [°C]	Temperatura [°C]	Temperatura [°C]	Temperatura [°C]
Humidité relative [%rH]	Humidité relative [%rH]	Humidité relative [%rH]	Humidité relative [%rH]	Humidité relative [%rH]	Humidité relative [%rH]	Humidité relative [%rH]	Humidité relative [%rH]
Relative Feuchte [%rF]	Relative Feuchte [%rF]	Relative Feuchte [%rF]	Relative Feuchte [%rF]	Relative Feuchte [%rF]	Relative Feuchte [%rF]	Relative Feuchte [%rF]	Relative Feuchte [%rF]
10	23	10,26	23,04	9,40	23,05	0,15	23,05
35	23	35,06	23,05	34,00	23,05	0,15	23,05
65	23	65,02	23,06	63,87	23,08	0,15	23,08
95	23	94,81	23,10	93,60	23,13	0,15	23,13
10	5	10,27	4,95	9,57	4,92	0,15	4,92
35	5	35,08	4,97	34,47	4,96	0,15	4,96
65	5	65,11	4,99	64,64	4,97	0,15	4,97
95	5	94,54	4,98	93,05	4,99	0,15	4,99
10	50	10,20	49,89	9,53	50,02	0,2	50,02
35	50	35,03	50,04	34,18	50,08	0,25	50,08
65	50	65,00	50,12	64,31	50,18	0,25	50,18
95	50	94,25	50,17	92,99	50,21	0,25	50,21

*1) Datenübernahme 1 / Acquisition de données 1 / Data acquisition 1 / Acquisizione dati 1

*2) Datenübernahme 2 / Acquisition de données 2 / Data acquisition 2 / Acquisizione dati 2

ROTRONIC AG
SCS 065 Labor 1

Kalibrierzertifikat / Certificat d'étalonnage
Calibration Certificate / Certificato di calibrazione

SZ-20192184
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Konditionen d'étalonnage		Conditions d'étalonnage		Laborbedingungen		Labor conditions	
Condições de calibração		Conditions of calibration		Labor conditions		Labor conditions	
<p>Das Instrument ist unter folgenden Bedingungen zu kalibrieren:</p> <p>The instrument must be calibrated under the following conditions:</p> <p>L'strumento deve essere tarato nelle seguenti condizioni:</p>		<p>The instrument was stored under laboratory conditions during at least 8 hours before calibration.</p> <p>L'strumento è stato tenuto per un periodo di almeno 8 ore alle condizioni climatiche del laboratorio prima della taratura.</p> <p>The instrument must be stabilized at each testing temperature at least 2 hours.</p> <p>L'strumento deve essere stabilizzato a ciascuna temperatura di taratura per almeno 2 ore.</p>		<p>Die Prüfling wurde unter Laborbedingungen im Mindesten 8 Std. gelagert.</p> <p>Der Prüfling muss bei jeder Prüftemperatur mindestens 2 Stunden stabilisiert werden.</p> <p>Das Prüfling muss bei jeder Sollwerttemperatur mindestens 20 Min. auf ±2 %/F / ±0,5 °C des Sollwertes stabilisiert werden.</p> <p>Die Messung erfolgt unter der folgenden Bedingung:</p> <p>Während dieser Zeit ist der Prüfling elektrisch gesperrt resp. eingeschaltet.</p> <p>Die Messung muss bei jeder Sollwerttemperatur mindestens 20 Minuten vor dem Messbeginn abgeschlossen sein.</p> <p>Die Messung erfolgt unter der folgenden Bedingung:</p> <p>Während dieser Zeit ist der Prüfling elektrisch gesperrt resp. eingeschaltet.</p> <p>Die Messung muss bei jeder Sollwerttemperatur mindestens 20 Minuten vor dem Messbeginn abgeschlossen sein.</p>		<p>Il flessibile è stato per il test & di circa 10/min. (KP1)</p> <p>STANDARD DI RIFERIMENTO Generatore di umidità, DPH922 (Thunder 2500) Standard nazionale, conforme agli standard nazionali Temperatura standard, conforme agli standard nazionali Standard nazionale Standard SCS</p> <p>CONDIZIONI CLIMATICHE DEL LABORATORIO Temperatura ambiente, 23 °C ±2 °C (KP2) Umidità relativa, 45 %rH ±15 %rH (KP3)</p> <p>GAMMA DEI VALORI DI MISURA Tutti i valori misurati sono validi solo alle condizioni menzionate per il momento della misurazione. Il presente certificato non è valido per misurazioni successive con gli standard nazionali relativi alle unità fisiche di misurazione (SI). Stabilità a lungo termine non è presa in considerazione.</p> <p>ETICHETTA Gli strumenti sono forniti con un'etichetta di controllo SCS 065.</p> <p>DATA DELLA CALIBRAZIONE Data della misurazione 04.12.2019</p>	

*1) Datenübernahme 1 / Acquisition de données 1 / Data acquisition 1 / Acquisizione dati 1

*2) Datenübernahme 2 / Acquisition de données 2 / Data acquisition 2 / Acquisizione dati 2